



- · No wood fiber. Waterproof, mildew-proofing and won't warp, crack or splinter.
- · Good structure, abrasion resistance and slip resistance. Looks and feels like natural wood.
- UV-proof, fadeless, acid resistant, etc.
   Made from 100% virgin plastic resin, sustainable and very environmentally friendly materials.
- · Antibacterial, mothproof and maintenance free.
- · Lightweight. A zero-sheen, realistic 3D wooden texture on all 4 sides.
- · Can be bent, sawed, glued, nailed and shaped by using conventional woodworking tools







100%高分子材料製造 材質永續穩定,不易老化

台灣製造 品質保證

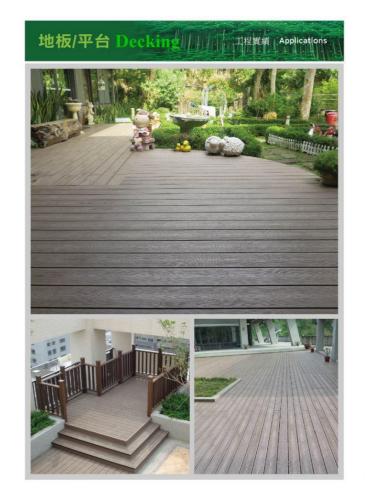
Material | PS Composites

## Characteristics

- We specialize in producing the best plastic lumber. Our product made from HIPS features a zero-sheen, realistic 3D wooden texture on all 4 sides. Looks and feels like natural wood.
- Made from 100% virgin plastic resin without wood fiber. It is waterproof, mildew-proofing, fadeless and won't warp, crack or splinter and it's sustainable and very environmentally friendly materials.

## **Applications**

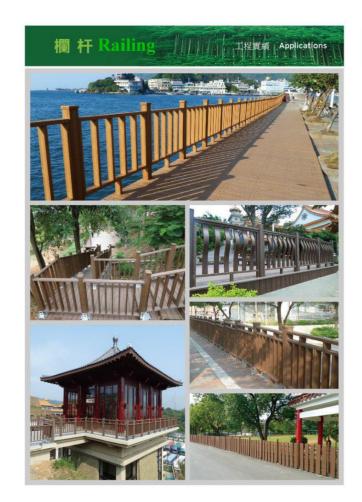
- · Deck, Flooring, Railing, Lattice, Plank Road, Wall board, Wall panels of the cabin.
- · Garden fencing, Pergola, Planter box, Pavilion
- · Outdoor furniture, Bulletin board, Entrance landscape
- · Resort facility, Pool side deck, Deck tile





















## PS Plastic Lumber User Guide

- 1. Tool: Use general woodworking tools, electric drill self drill self drill sexuates in a sawing machine, etc.
  2. Cutting process: Woodworking cutter speed is about 3600RPM. It needs to use tungsten carbide sew blade which diameter is 10 12" and sawtooth is 36 42 teeth, the less tooth of the blade, the easier for the machine to cut-off and discharge residue. When processing, you can spray anti rust oil
- (WD-40) on the saw blade to avoid crumbs with sticky.

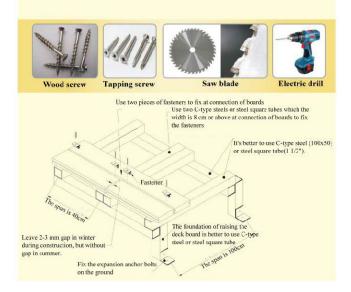
  3. Burrs repair: You can use fine sandpaper, knives or seissors to grind or scrape for cutting off the burrs.

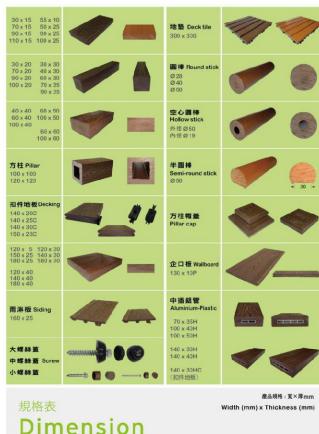
  4. Foundation: With C-type steel (100x50-23 mm thick) or steel square tube. (1 1/2 \*\*. 2 mm thick) is the best. The thickness of deck board is more than 2.5cm; the interval for every crossbeam is 40cm. The thickness of deck board is more than 2cm: the interval for every crossbeam is 30-35cm

  [See the picture below] If it is flat, crossbeam can be directly fixed on the ground.
- 5. Fasteners floor fixed method: Need to use screws, do not use nail gun or nails to fix. Steel structure base with tapping screw, decking foundation use wood screws; Screw specifications for #8 (diameter is about 4.2 mm), the length of the screw should be 2-3 cm longer than fastener; It needs two pieces of fasteners to fix at connection of boards. Also, it needs to be left 2-3 mm gap in winter, but without
- the gap in summer.

  6. Maintenance: Wipe it with water or wood floor cleaner.

  7. Fasteners floor construction methods see picture below:





Dimension